

Work Order ID 64045

Tuesday, November 23, 2010 2:51:30 PM

Page 1

Item ID: D4000-3

Accept

Revision ID:

Item Name: Fuel Sump Drain Fitting

Start Date: 11/24/2010 Start Qty: 4.00

Required Date: 12/1/2010 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: *umf*

Date: *10-11-23*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4000

A

100

0.00



Doosan

Doosan Lathe

Memo

Turn as per DWG and Folio Fa907

Folio Rev:

Dwg Rev:

Deburr

0.00

SA 10/12/06

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

SA 10/12/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

SL 10/12/09

QC

Memo

0.00

Quality Control

(6)

130

Identify as per dwg & Stock Location 108

0.00

Packaging

Memo

0.00

Packaging

10/12/13 SD (60)

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

CK 10/12/13

MF

10-12-13

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Picklist Print

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Parent Item: D4000-3



Parent Item Name: Fuel Sump Drain Fitting


Start Date: 11/24/2010

Required Date: 12/1/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: Ipp Rev:A New Issue 10-01-28 JLM Verified By:EC IPP rev B 10.05.13
ecn10-562 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R1.500 		Purchased	No			100	f	15.9700	0.0551	0.232			
6061-T6 Round Bar 1.50													



SN 10/12/06

Location

MAT013

110167

Loc Qty

15.97

15.97

Loc Code

4/3 ft

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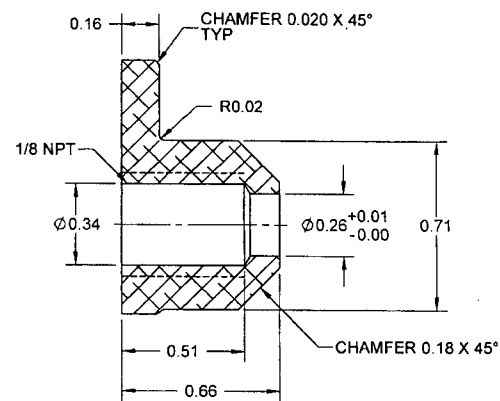
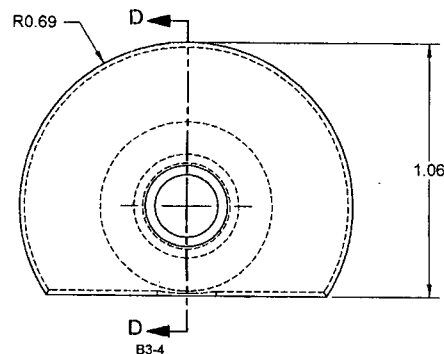
NOTE: Date & initial all entries

DART AEROSPACE
PART NUMBER

D4000-3

JOHN CAMERON AVIATION
PART NUMBER

JCA-M47-1-05



SECTION D-D
B6-4

D4000-3 FUEL SUMP DRAIN FITTING

RELEASED
2010-05-05
wp

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ROUND BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS4160)
REF DART SPEC M6061T6R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO. D4000	REV. A
MFG. APPR.	<i>[Signature]</i>	TITLE FITTING	SHEET 4 OF 8
APPROVED	<i>[Signature]</i>		SCALE
DE APPR.	<i>[Signature]</i>		NTS
DATE	10.02.10	COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

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NOTE: Date & initial all entries

10/12/06

5/2/06

Measured by:		Audited by:		Preliminary Approval:	N/A
Date:	10/12/06	Date:	10/12/09	Date:	N/A

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